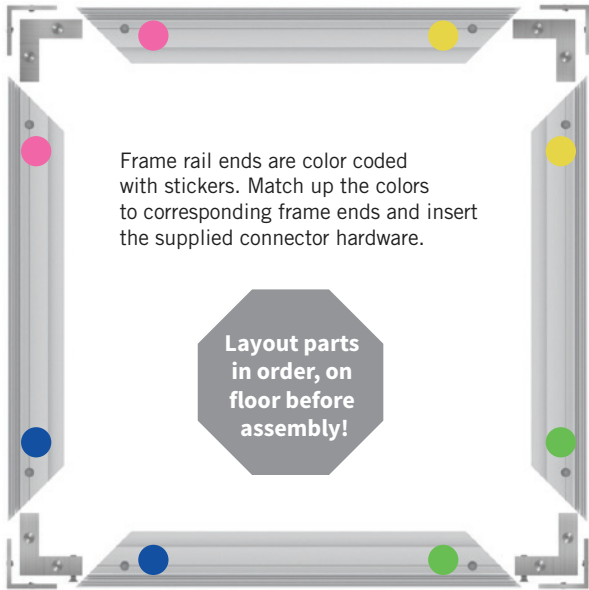
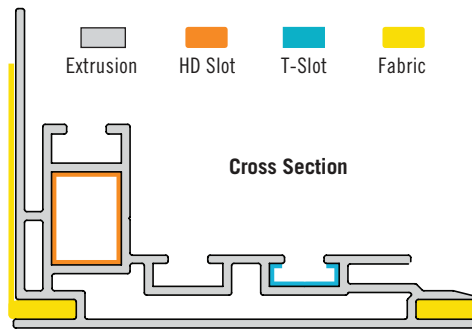
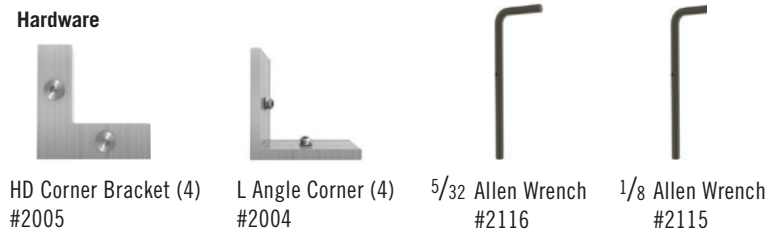


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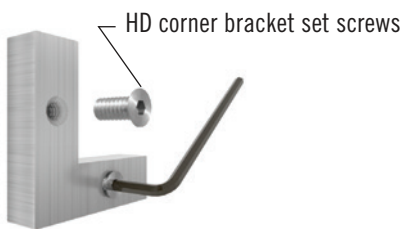
2-Sided, 1-Side Lit Standard Assembly



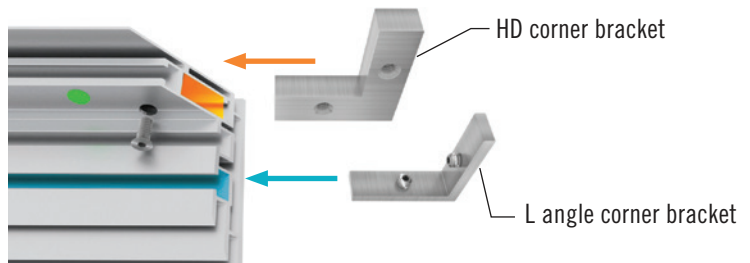
Hardware



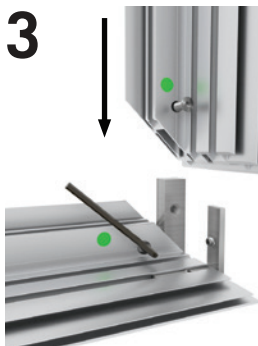
- 1** Loosen **set screws** on all L angle corners so they can become flush. Remove **HD corner bracket screws** from each of the **HD corner brackets** with supplied allen wrench—set aside.



- 2** Start by assembling one corner of the frame at a time. Insert an **L angle corner** into the rail's **T-slot** (highlighted in blue). Insert an **HD corner bracket** into the rail's **HD slot** (highlighted in orange).



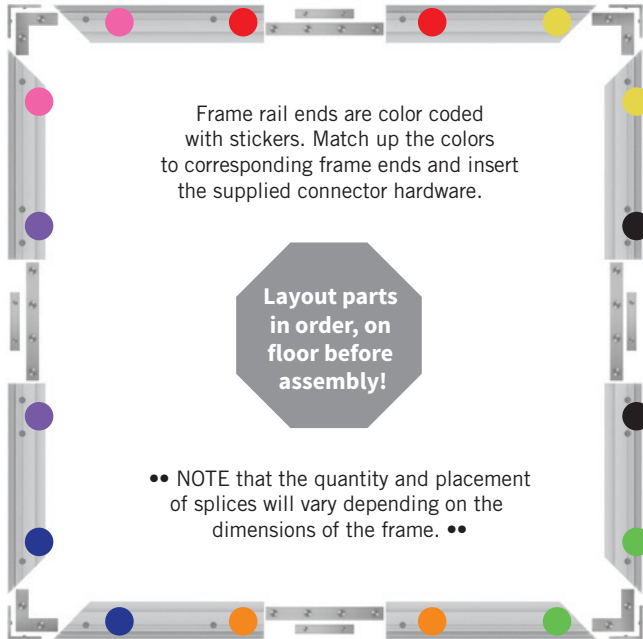
- 3** Once in place, tighten **set screws** with allen wrench on **L angle corners**, just enough to catch. Re-insert **HD screws** into the **HD corners** and loosely tighten with allen wrench, just enough to catch. Repeat until all corners of the frame are loosely assembled.



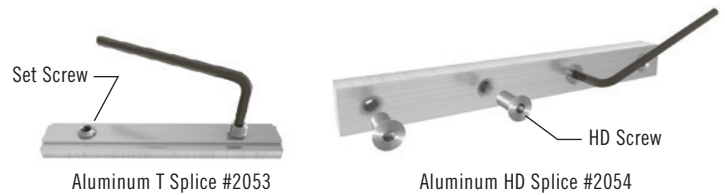
Correct alignment of frame as needed and tighten all hardware screws until frame is secure.

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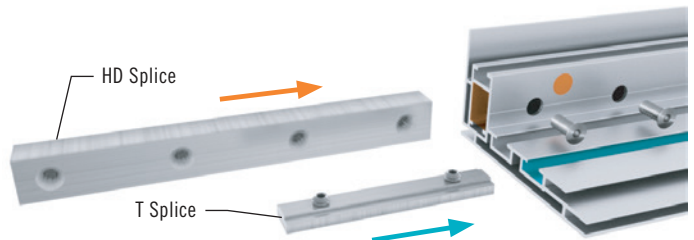
Large Format
2-Sided, 1-Side Lit Standard Assembly



1 Loosen **set screws** on all **T-Splices** so they become flush. Remove the **HD screws** from each of the **HD Splices** with supplied **Allen wrench**, and set-aside.



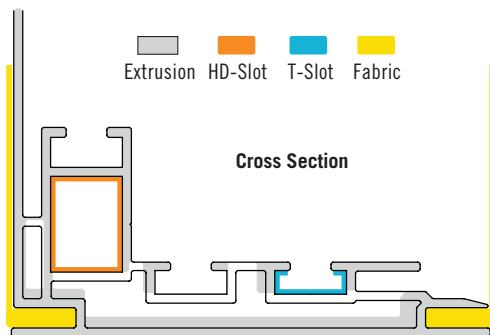
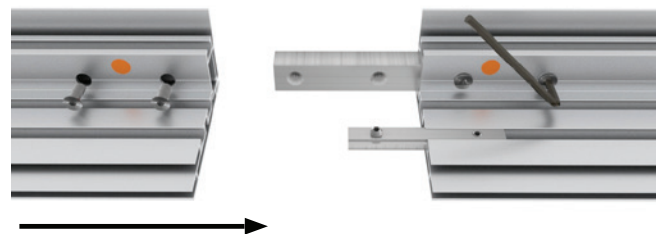
2 Start by assembling one spliced side of the frame at a time. Insert a **T-Splice** into the frame's **T-Slot** (highlighted in blue). Insert a **HD splice** into the frame's **HD-slot** (highlighted in orange).



Hardware



3 Once in place, tighten **set screws** with Allen wrench on **T-Splices** just enough to catch. Re-insert the **HD screws** into the **HD Splice** and loosely tighten with Allen wrench just enough to catch. Repeat until all splices of the frame are loosely assembled.



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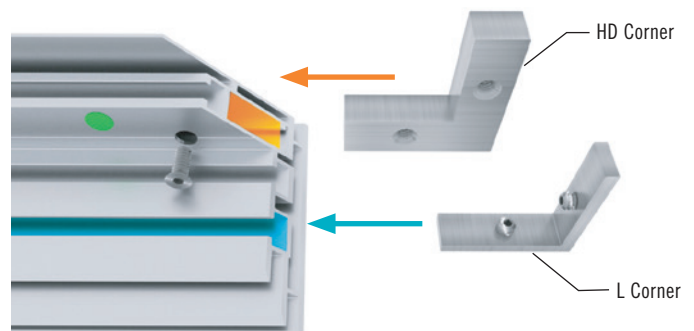
FabriWare™ Lit Fabric 4.0

Large Format
2-Sided, 1-Side Lit Standard Assembly Continued

4 Loosen **set screws** on all **L Corners** so they become flush. Remove the **HD screws** from each of the **HD Splices** with supplied **Allen wrench**, and set-aside.

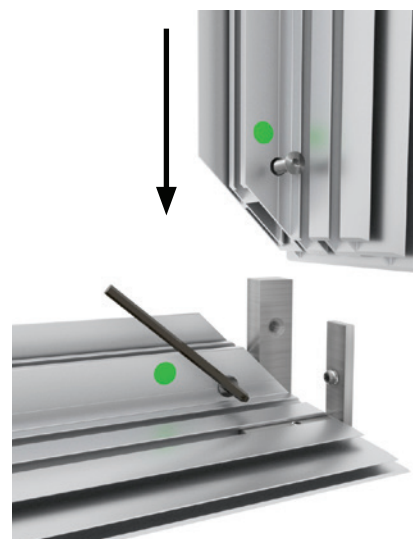


5 Assemble one corner of the frame at a time. Insert a **L Corner** into the frame's **T-slot** (highlighted in blue). Insert a **HD Corner** into the frame's **HD Slot** (highlighted in orange).



6 Once in place, tighten **set screws** with Allen wrench on **L Corners** just enough to catch. Re-insert **HD screws** into the **HD Corner** and loosely tighten with Allen wrench just enough to catch. Repeat until all corners of the frame are loosely assembled.

Correct alignment of frame as needed and tighten all hardware screws until frame is secure.



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